



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3672-3

Job Sheet 169458



Part No: D3672-3

Job Qty: 1,500 ea

Part Name: Washer, Phenolic



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/12/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV D IPP Rev:A New Issue 07-09-09 JLM Verified By:EC IPP Rev:B ECN 1056 07-11-13 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1,500 pcs		12/22/17	0.00	0.00	Purchasing		ms 15-12-17
110	Packaging	1,500 pcs		12/22/17	0.00	0.00	Packaging2		ms 15-12-17
120	QC	1,500 pcs		12/22/17	0.00	0.00	QC6		38
130	Packaging	1,500 pcs		12/22/17	0.00	0.00	Packaging3-1		ms
140	QC21-SA	1,500 Ea		12/22/17	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 038625 Purchase Part Number: MM .500 OD X .267 ID X.031 +/- .002
Descriptions: 110 - Ensure certificate of conformity is attached
130 - LOCATION : FP001

DEC 12 2017

DEC 18 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	D3672-3P	1,500	0	0	0

Part Specifications

Specifications could not be found.

Plex 12/12/17 11:18 AM dart.baker.diane

DART
AEROSPACE
S023004

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



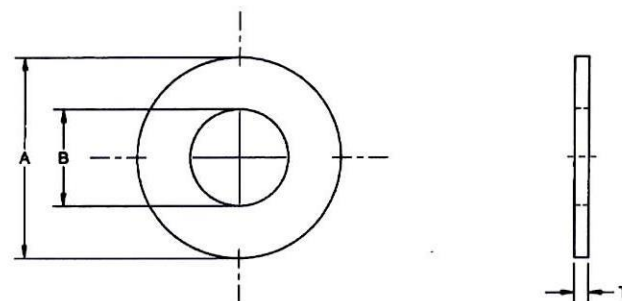
Washer, Phenolic

PART NO: D3672-3
Revision:
Operation: Packaging
Change No:

Mfg Date: 12/15/17 Job No: 169458
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SPECIFICATION CONTROL DRAWING

DART P/N	A (IN)	B (IN)	T (IN)	SUPPLIER P/N	REPLACES
D3672-1	0.437	0.210	0.031	MM.437OD X .210ID X .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H3L
D3672-3	0.500	0.267	0.031	MM.500OD X .267ID X .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H4L
D3672-5	0.562	0.326	0.063	MM.562OD X .326ID X .062 +/- .002 PHENOLIC FLAT WASHER	NAS1515H5
D3672-7	0.562	0.326	0.031	MM.562OD X .326ID X .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H5L
D3672-9	0.625	0.390	0.031	MM.625OD X .390ID X .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H6L
D3672-11	0.750	0.453	0.031	MM.750OD X .453ID X .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H7L
D3672-13	0.875	0.515	0.031	MM.875OD X .515ID X .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H8L
D3672-15	0.437	0.210	0.063	MM.437OD X .210ID X .063 +/- .002 PHENOLIC FLAT WASHER	NAS1515H3
D3672-17	0.500	0.267	0.063	MM.500OD X .267ID X .063 +/- .002 PHENOLIC FLAT WASHER	NAS1515H4
D3672-19	0.875	0.515	0.063	MM.875OD X .515ID X .063 +/- .002 PHENOLIC FLAT WASHER	NAS1515H8



D3672-X PHENOLIC WASHER

RELEASED

2016 JUN 22
ECN 16-661

D	ADD -15/-17/-19.	MB	16.05.26
C	REDRAW, ADD -13 (ZN A8-1), PAR 09-038	CP	09.11.04
B	ADD -5/-7/-9/-11	DC	07.10.09
A	NEW ISSUE	DC	07.08.28
REV.	DESCRIPTION	BY	DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	AJS	DRAWING NO.	REV. D
MFG. APPR.	DD	D3672	SHEET 1 OF 1
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	PHENOLIC WASHER	NTS
DATE	16.05.26	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED

- NOTES:**
- 1) MATERIAL: PHENOLIC. PURCHASE HASKINS INDUSTRIAL INC. P/N PER TABLE (IN QUANTITIES OF 1000)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: LESS THAN 0.01 lbs



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038625

Supplier: HAS002-VC
Haskins Industrial
5-52 Antares Drive
Nepean
ON
K2E 7Z1 Canada
Phone: 613 723 8800
Fax: 613 723 8806

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038625
PO Date: 12/12/17
Due Date: 12/19/17
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
DEC 12 2017

Items									
Line Item	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3672-1P	Washer	Firmed	12/12/17	500 pcs	0 pcs	500 pcs	\$0.3413/pcs	\$170.65
2	D3672-3P	Washer As per Dwg D3672 Rev. D	Firmed	12/12/17	1,500 pcs	0 pcs	1,500 pcs	\$0.3413/pcs	\$511.95
Grand Total:									\$682.60

DAS
38
3-50

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit
www.dartaerospace.com for further explanation.

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DEB
CZ

ASKINS INDUSTRIAL INC.
-52 ANTARES DRIVE

** PACKING SLIP **

Order # 1267683.00

Order Date 12/12/17

EPEAN, ONTARIO K2E 7Z1
EL (613)723-8800 FAX (613)723-8806

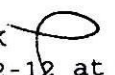
Page 1 of 1

old To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

Ship To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

Cust Phone #		Warehouse		F.O.B.		Taken By	
		OTTAWA		DEST		Sylvie 613-723-880	
ust #	Customer P/O #	Required		Orig Order	Slsm	Ship Via	Terms
5168	038625	12/13/17		1267683.00	PL	DICOM	NET 30
=====							
n# Bin #	Order UM	Ship	B/O Product	Description			
=====							
1 CAB810	500 EA	0	500 MMS-D3672-1	.437 X .210 X .031 +/- .005 WASHER, PHENO			
2 CAB810	1500 EA	500 ✓	1000 MMS-D3672-3	.500 X .267 X .031 +/- .005 WASHER, PHENO			

LEASE NOTE:
· NO RETURNS WITHOUT PRIOR AUTHORIZATION
· ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
· BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED
L= QTY NOT SHIPPED WAS CANCELLED
C= ITEM CONSIDERED COMPLETE - NO B/O CREATED

ILL  PACK  DATE 12/14/17
rinted on 2017-12-12 at 15:41